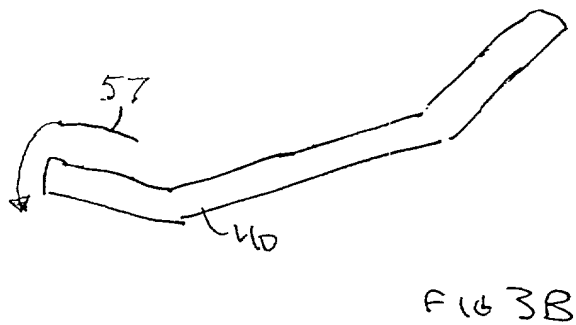
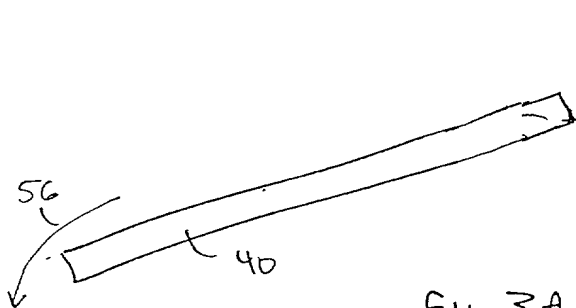
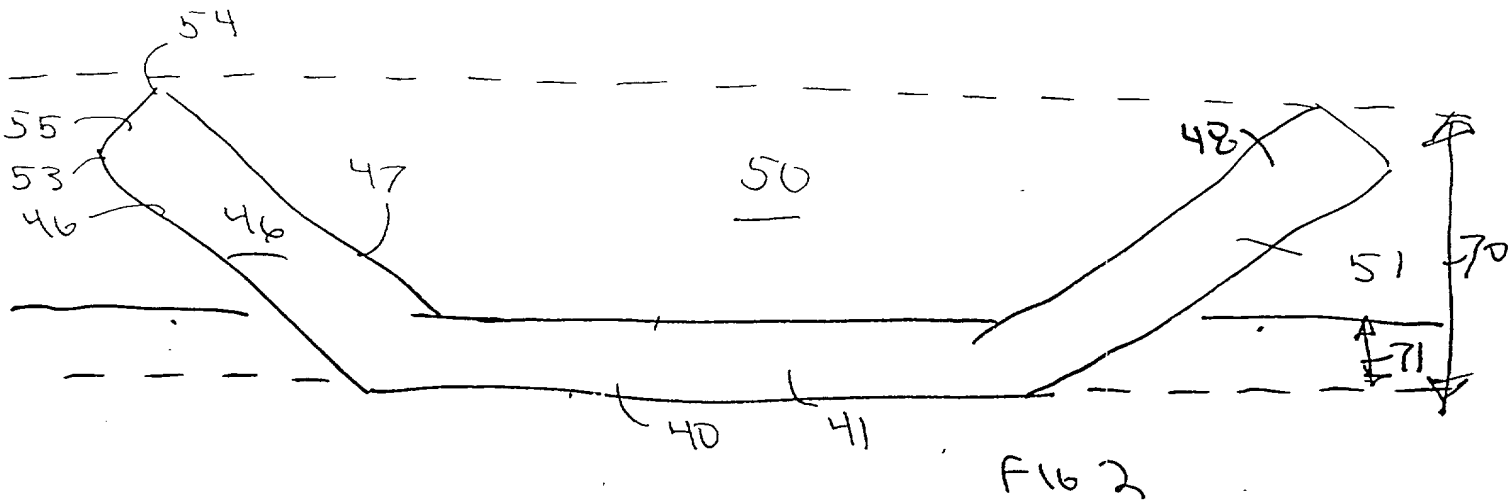


FIG-1

FIG-1



09967277-100101

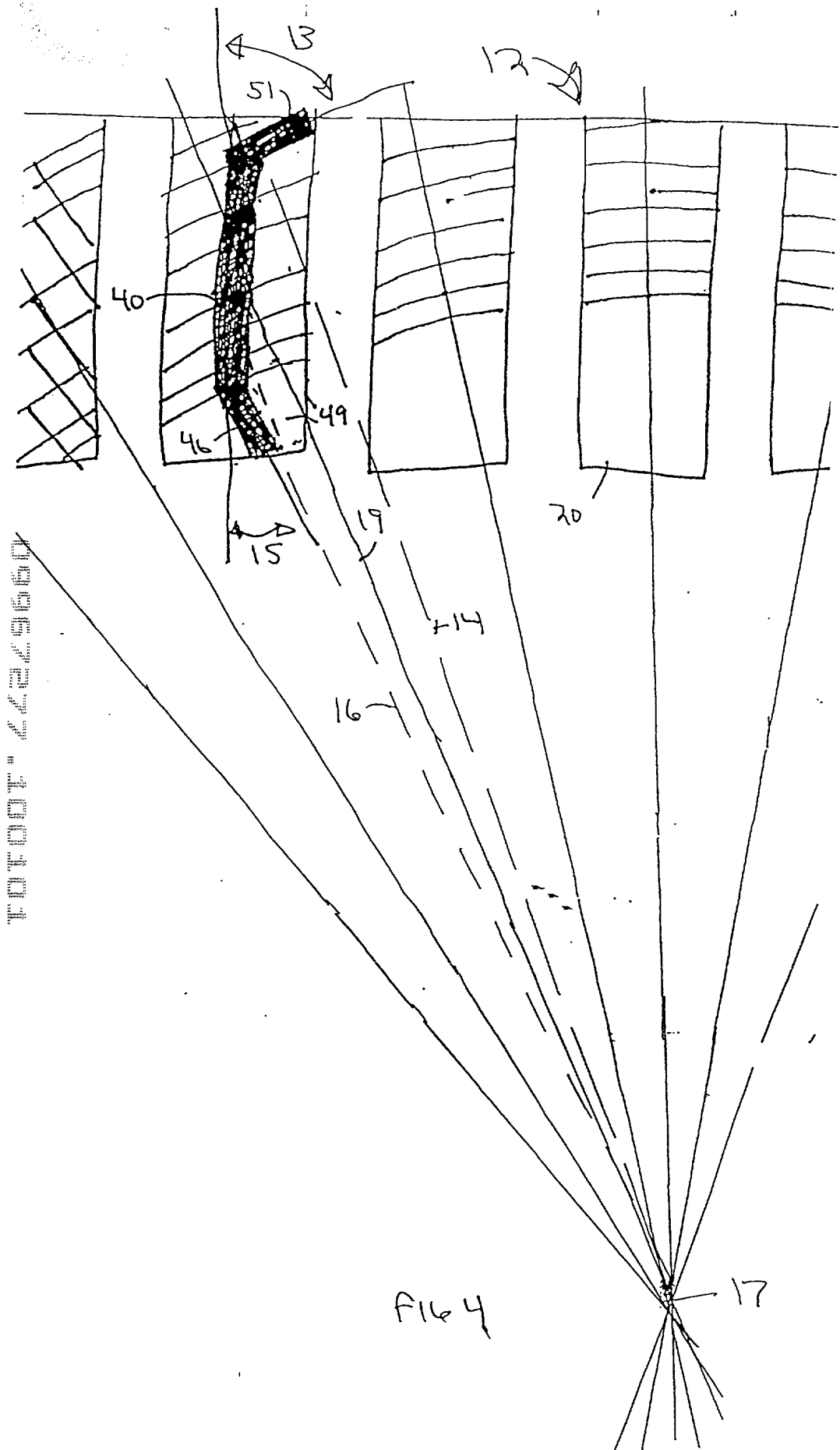


FIG 4

100101-22560



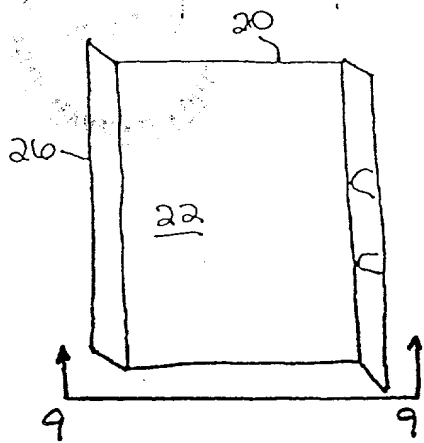


Fig 6

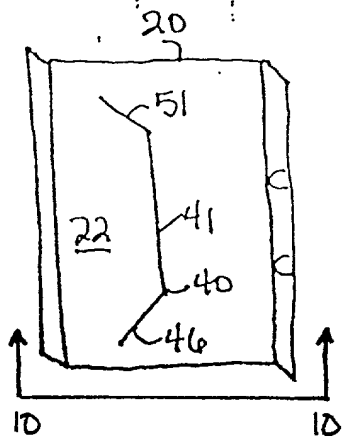


Fig 7

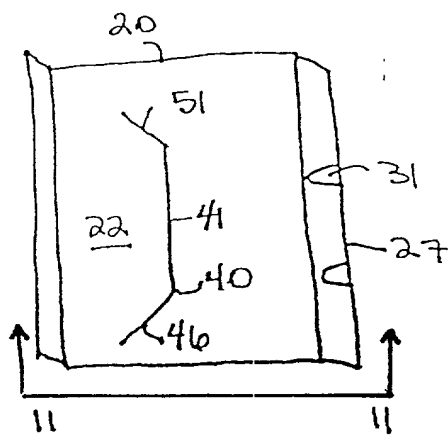


Fig 8

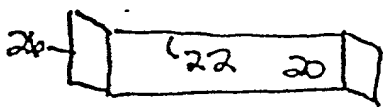


Fig 9

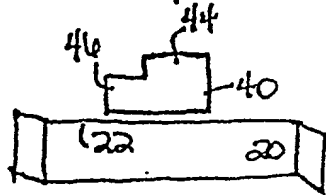


Fig 10

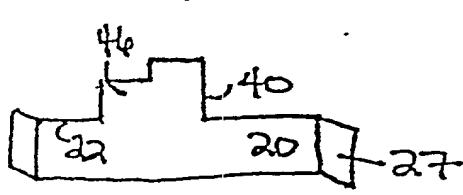


Fig 11

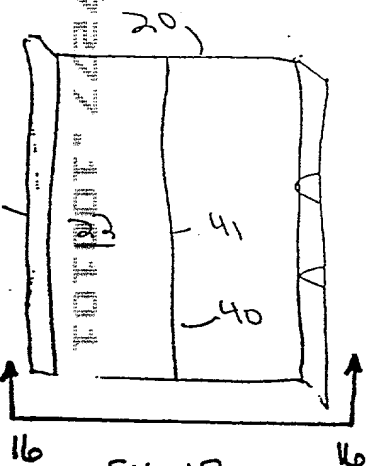


Fig 13

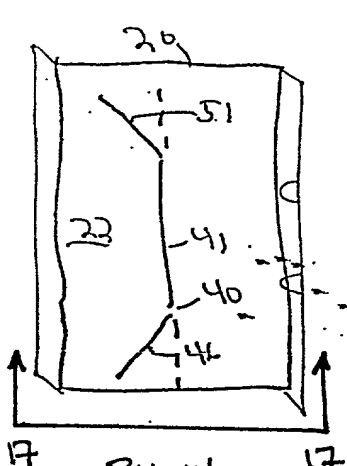


Fig 14

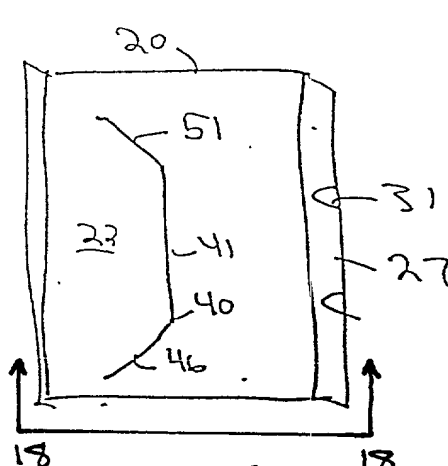


Fig 15

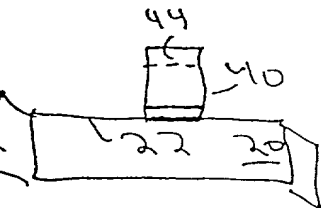


Fig 16

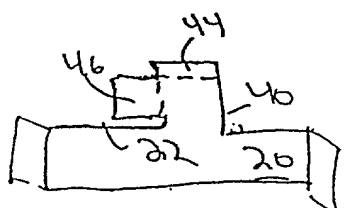


Fig 17

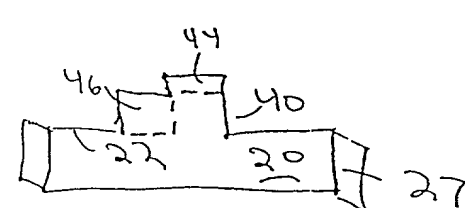


Fig 18

200 2 PIECE SHOE: SEPARATE PAD & BAR



201

FORM BENDS IN BAR



202

TREAT BAR AND PAD SEPARATELY



203

WELD BAR TO PAD



204

ATTACH DRIVE LINK TO PAD

FIG 12

100  
INTEGRAL

SHOE WITH PAD AND BAR



101

SHEAR END OF BAR FROM PAD



102

FORM BEND AT SHEARED EN



103

WELD SHEARED BENT END TO PAD



104

TREAT SHOE



105

ATTACH DRIVE LINK TO PAD

FIG 19

09967277-100101

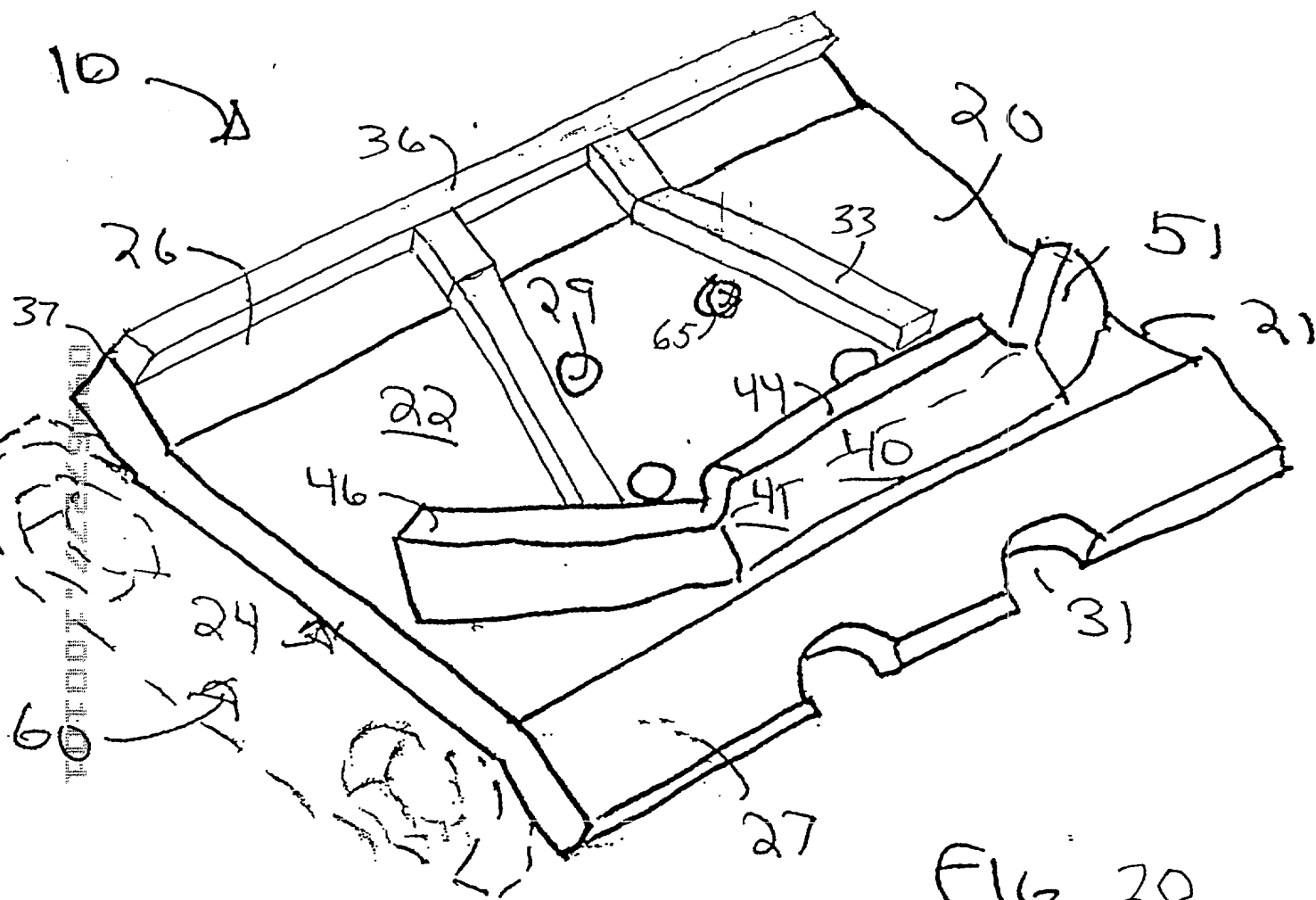


FIG 20